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Applied to Life.™

3M™ 75CA Repositionable Spray Adhesive

Last Revision Date: May, 2022

Product Description

A low VOC adhesive that provides tape-like bonds on many lightweight materials. It adheres in seconds, yet has an extra-long tack range that allows you to lift and reposition materials.

Product Features

- This adhesive provides "tape-like" bonds on many lightweight materials.
- Bonds paper, cardboard, acetate, foil, fabrics, plastic sheeting, etc. Will not bleed through, stain or wrinkle most materials.
- It adheres in seconds, yet has an extra-long tack range that allows you to lift and reposition materials.
- Excellent for production line work where parts are held in place temporarily prior to final assembly.

Technical Information Note

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

Typical Physical Properties

Property	Values	Additional Information
Solids Content by Weight	15 %	
Spray Pattern	Mist	
Color	Clear	
VOC	28 %	
Coverage	45 sq ft	View ^
Notes: @ 1 gram /ft ² per Can		
Hazardous Air Pollutants (HAPS)	0 % by weight	
Dry Time (s)	30 to 90 s	View ^

Notes: Dry time will depend on ambient temperature, humidity and coverage applied.

Shear Adhesion Failure Test - SAFT

54 °C

View 

Notes: SAFT Shear Adhesion Failure Test with birch plywood, 1 inch overlap, 100 grams used, temperature start at 90°F and ramped 10°F every 10 min. until complete failure.

Shear Adhesion Failure Test - SAFT

130 °F

View 

Notes: SAFT Shear Adhesion Failure Test with birch plywood, 1 inch overlap, 100 grams used, temperature start at 90°F and ramped 10°F every 10 min. until complete failure.

Flammable Solvent

Yes

Flammable Propellant

Yes

Base

Synthetic Elastomer

Typical Uncured Physical Properties

Property	Values	Additional Information
Density	6.5 lb/gal	

Storage and Shelf Life

Store product at 60°-80°F (16°-27°C) for maximum storage life. Higher temperatures reduce normal storage life. Lower temperatures may cause increased viscosity of a temporary nature. Rotate stock on a “first in-first out” basis.

When stored at the recommended conditions in original, unopened container, this product has a shelf life of 18 months from date of manufacture.

Bottom Matter

3M

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References

Property	Values
3m.com Product Page	https://www.3m.com/3M/en_US/p/d/b40069398/
Safety Data Sheet SDS	https://www.3m.com/3M/en_US/company-us/SDS-search/results/?gsaAction=msdsSRA&msdsLocale=en_US&co=ptn&q=75CA

Family Group

Link Tags:

• [75CA](#)

Products	Solids Content by Weight	Spray Pattern	Color
75CA	15 %	Mist	Clear

Precautionary Information

Refer to product label and Material Safety Data Sheet for health and safety information before using this product. For additional health and safety information, call 1-800-364-3577 or (651) 737-6501.

Information

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